# CJC® Filter Inserts, type B

Specially designed for filtration of hydraulic and lubricating oils

# **CJC® B FILTER INSERTS**

The CJC® B Filter Inserts strike the best balance between fine filtration efficiency and high dirt holding capacity, resulting in lowest cost for removing one kilo of contamination from oil. The B Filter Inserts remove all four contamination types in the same process: particles, water, acidity, and varnish.

For decades, our B Filter Inserts have been used throughout various industries on many types of applications. These Filter Inserts are used in CJC® Fine Filters HDU series.

## Used for maintenance of below oil types:

- Hydraulic oils
- Gear oils
- Bearing lubricating oils
- Turbine mineral oils
- Synthetic oils

### **CONTAMINATION CAPACITIES**

Based on field experience we have observed that the total Dirt Holding Capacity (DHC) is dependent on shape and density of particles and other variables within an oil system.

When saturated, the total weight of accumulated contamination depends on the application, the combination of contaminants, as well as the density of the captured contamination.

Contamination	Size			
Capacities	15/12	15/25	15/50	27/27
Solids, kg	1	2	3	4
Water, Itr	0.4	0.75	1.5	2
Varnish, kg	0.5	1	2	4

# **COMPONENTS**

CJC® Filter Inserts consist of cellulose bonded discs, made of 100% natural cellulose fibres from sustainable resources; no plastic, no metal, no chemicals.

# **DISPOSAL OF USED CJC® FILTER INSERTS**

CJC® Oil Filters are green solutions, and at C.C.JENSEN one of our objectives is caring for the environment. Therefore, please arrange proper disposal of used filter inserts in accordance with your own local legislation.

## **IDENTIFICATION**

To order the B Filter Inserts, please use:

# **Article No.:**

1 x B 15/12: PA5601324
1 x B 15/25: PA5601321
1 x B 15/50: PA5601317
1 x B 27/27: PA5601301
1 x B 2x27/27: PA5601304



## **FILTRATION TECHNOLOGIES**

### **▶** Oil filtration degree

Particles can be removed according to the illustration below \*)
For offline oil filtration, the dirt holding capacity is paramount because the offline process will have time to remove contaminants, unlike inline filtration. Our focus is on removing the smallest and most harmful particles.

## Oxidation and oil degradation products

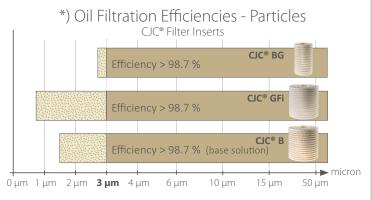
The cellulose material retains oxidation by-products, resins, sludge, and varnish. The huge surface area of the filter media removes contamination through absorption and adsorption. By effectively removing contaminants we can slow down the rate of oil degradation.

#### ▶ Water removal

Filter Inserts will typically be able to keep the water in the oil below saturation point (mineral/synthetic oils). All three stages of water (dissolved, emulsions and free) will be absorbed by the cellulose fibres

## ► Acidity stabilisation

Acidity is a natural part of the oil degradation process and will be retained by the CJC® Filter Insert using the absorption technology.



#### CJC® BG Filter Insert:

- low pressure drop
- compact and for high viscosity oils

#### CJC® **GFi** Filter Insert:

- very high efficiency for small particles
- more advanced fibre technologies
- lower dirt holding capacities
- high pressure drop

CJC® **B** Filter Insert: (base solution)

 best balance between fine filtration efficiency and high dirt holding capacity



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# BENEFITS in general

#### C.C.JENSEN DEPTH FILTER EFFICIENCY TEST

CJC® Filter Inserts are designed to last for one year, therefore testing of a high density depth filter for a few hours does not make sense. The C.C.JENSEN test is inspired by a modified ISO 16889, using finer test dust (UFTD), which resembles real dust and wear particles better than the coarse MTD test dust used in the standard Multi-pass test - designed for thin pleated filter media. The test modification also includes a much longer test time to get close to a real-life application scenario. The main advantage of CJC® Filter Inserts is the huge surface area, which distributes the oil flow and particles evenly and ensures stable low velocity for optimum retention of contamination. The large filter mass makes this unmatched high dirt holding capacity possible.

## **DIRT HOLDING CAPACITY CREATES VALUE**

Competitive Filter Insert costs divided by dirt holding in kg:

3-micron filtration	Example 1	Example 2
Filter Insert type	Competitive pleated filter	CJC® cellulose depth media
Cost of element vs. Filter Insert	1 x €	4 x €
Dirt holding capacity	0.100 kg	4 kg
Cost per kg removed contamination	10 x € per kg	1 x € per kg

# **SLOW DOWN OIL AGEING**

By removing all four contamination types (particles, water, acidity, and varnish), the CJC® Filter Inserts can slow down the oil ageing process and prolong the oil lifetime (see ill. 1). CJC® often results in 2-5 times longer oil lifetime, leading to considerable savings and reduction of CO2 emissions. Field experiences show that removing particles of 3  $\mu m$  and below with CJC® Filter Inserts has a significant effect on oil and component lifetime.



CIC® Filter Inserts remove all catalyst in the "oil ageing cycle" and will slow down the oil degradation process. If contaminants are not removed, a vicious circle starts and the oil degradation process speeds up.

# YOUR BENEFITS WITH CJC®

CJC® Filter Inserts have the highest dirt holding capacity on the market due to special cellulose-based material. Furthermore, the unique construction of the bonded discs, creates a large filtration area (see ill. 2) resulting in reduced costs of ownership. The CJC® Filter Inserts are a modular design, which allows them to fit any applications and requirements.

## 1. The CJC<sup>®</sup> Filter Insert features:

- a. Depth media of moulded cellulose.
- b. Highest Dirt Holding Capacities (DHC).
- c. 100% natural cellulose fibres from sustainable resources; no plastic, no metal, no chemicals.

#### 2. Removal of contaminants, 4-in-1:

a. Particles:

Lifetime of both oil and component are increased considerably.

b. Oil degradation products:

Avoid sticking valves, lacquering, and varnish on metal surfaces.

c. Water:

Reduce the risk of micro-pitting, bacterial growth, sludge etc.

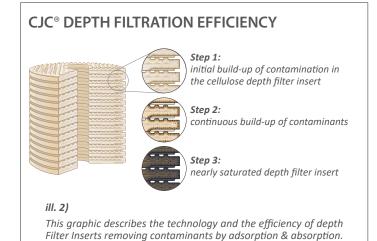
d. Acidity/TAN:

Reduce oil ageing and wear on equipment.

#### 3. OEM requirements

Experience and application knowledge of C.C.JENSEN ensure that CJC® solutions can meet specifications from OEMs on oil cleanliness.

All helping to minimise further degradation of the oil.



# MAINTENANCE RECOMMENDATIONS

To achieve the highest possible oil cleanliness level, the CJC® Filter Inserts need to be changed at least once a year. Because of accumulated oil degradation products (oxidation, acids, and varnish) no matter what the pressure gauge indicates the used Filter Inserts should be replaced annually. Leaving filter media in service for longer than one year will result in decreased oil filtration efficiency and increased risk of breakdowns and component wear.

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