

# CJC® Heavy Duty Filter, HD HDU 27/-

Offline Fine Filter for severe conditions

## APPLICATION

The CJC® Heavy Duty Filter, HD HDU 27/- is used for maintenance of diesel, hydraulic and lube oils at mobile machinery, specially within the mining industry, working under severe conditions such as e.g. excavators, dump trucks, drilling rigs, etc.

## BENEFITS

The CJC® HD HDU 27/- is specially designed for heavy vibrations and shocks and gives you the following benefits:

- Avoid unexpected breakdowns
- Increase machinery uptime
- Reduce maintenance costs
- Extend oil and component life time
- Reduce environmental impact

## FILTER INFO

The oil filter is mounted on a shock absorbed drip pan. To prevent leaks due to shocks/vibration, the filter is equipped with a minimess test-nipple for pressure readings (a pressure gauge prepared for minimess connection is included). Furthermore, the filter is equipped with a pressure switch. The CJC® HD HDU 27/- is ideal for removal of particles, degradation products and water.

## FUNCTION

The filter pump draws fluid from the system tank (at lowest point) and pumps it through the filter insert. From the centre of the insert the fluid flows through the filter house and returns to the tank. The pressure drop across the filter insert- and consequently the contaminant absorption of the filter insert- is monitored on the pressure gauge on the filter top. The filter outlet port is placed in the filter base. The filtered fluid is to be returned to the tank close to the suction pipe of the main system pump.

**Note:** The return point should be non-pressurized. Contact us if this is not possible.

## FILTER PUMP

The filter pump is a CJC® gear wheel pump. The motor can be supplied as standard AC motors and 24 VDC

## FILTER INSERT

The CJC® Filter Inserts consist of several discs bonded together. Depending on the fluid to be filtered, the material is either cellulose or cotton linters.

### FILTRATION ABILITY

#### • Particle Removal

All CJC® Filter Inserts have the following filtration degree:

- **3 µm absolute:** 98.7% of all solid particles >3 µm

- **0.8 µm nominal:** 50% of all solid particles >0.8 µm are retained in each pass.

**The dirt holding capacity, 3 litres** of evenly distributed solids.

#### • Degradation Products

Oxidation products, resin / sludge, and varnish are retained by the cellulose material, which will retain appr. 2 kg of oil degradation products.

#### • Water Removal

The water absorption potential is up to 50% (i.e. 1500 mL H<sub>2</sub>O) of the total contaminant holding capacity.



The CJC® Heavy Duty Filter HD HDU 27/- series

### TECHNICAL DATA

Heavy Duty Filters			
		HD HDU 27/27	HD HDU 27/54
Pump flow, per hour (std.)	L/gal	120-1260 / 66-332	
Pump type		PV4 / MZ	
Pump inlet pressure, max.	bar/psi	0.5 / 7	
Filter Insert 27/27	pcs.	1	2
Power consumption, aver.	kW	0.18 / 0.55	
Pressure drop, max.	bar/psi	1.8 / 26	
Oil temperature, max. *)	°C/°F	80 / 176	
Dirt hold. capacity, appr.	L/gal	4 / 1.1	8 / 2.1
Water absorption capacity	L/gal	2 / 0.5	4 / 1.1
Dry weight, max.	kg/lb	70 / 154	90 / 198
Operating weight, wet, max.	kg/lb	78 / 172	107 / 236
Design pressure, filter	bar/psi	4 / 58	
Ambient temperature, max.	°C/°F	40 / 104	

\*) The standard filters are designed for a max. temp. of 80°C / 176°F.  
Other conditions, please contact us.

### APPLICABLE FILTER INSERT

Type	Application for
A	Low flow (small system fluid volumes)
B:	Higher flow (larger system fluid volumes)
BLA:	Water-based fluids and emulsions *)
BLDA:	Glycol-based flame proof hydraulic fluids *)

\*) Does not hold water permanently

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COMPONENTS	
Item	Part
1	Drain valve
2	Pump
3	Sampling point
4	Pressure switch
5	Motor
6	Vent screw
7	Top nut
8	Lifting eye
9	Pressure gauge
10	Filter housing
11	Nut for spring
12	Spring
13	Spring guide
14	Stay bolt
15	Filter insert
16	O-ring
17	Filter plate
18	Filter base
19	Drip pan
20	Shock absorber
A	3/4" BSP (PV4 & MZ16-21), 1/2" BSP (MZ 9-11), Oil inlet
B	3/4" BSP, Oil outlet
C	1/2" BSP, Drain valve
D	Sampling point
E	Pressure switch

