Filter Insert Replacement
CJCTM Varnish Removal Unit

FILTER INSERT REPLACEMENT

1. Stop filter

2. Close valve on oil inlet

3. Close valve on oil outlet

4. Open valve at Automatic air vent

5. Open oil drain valve and drain waste oil into container

6. Unscrew top nuts

7. Lift off filter housing. Be careful with wire or level sensor at the top of filter housing

8. Unscrew spring nut

9. Remove spring and spring guide

10. Remove used filter insert

11. Ensure filter base is clean

12. Install new filter insert

13. Use insert guide between the filter insert

14. Mount spring guide carefully - make sure there is no contact between O-ring and thread.

15. Tighten spring nut with hand until contact with spring guide. Then tighten spring nut until there is min. 60 mm of free thread.

16. Grease O-ring groove. Oil or grease must be compatible with oil of main system.

17. Replace O-ring and place filter housing. Be sure the flanges of the filter housing is placed correctly.

18. Tighten top nut with torque of 90 Nm.

All disposal according to environmental regulation!